

ADiNO[®]
Klebstoffe



Adhesive Innovation

PRODUCT SELECTION ASIA
PAPER & PACKAGING
INDUSTRY

Hotmelts for Assembly

Technical Specifications	HM 7119.0	HM 7346.0	HM 7505.0	HM 7506.0	HM 7581.0	HM 7611.0	HM 7612.0	HM PU 7950.0
Adhesive Base	EVA	PSA	PO	PO	PO	EVA	EVA	PUR
Viscosity [mPa.s] at 160 [°C] [approx.]	1,350	500	700	1,200	2,000	2,700	1,700	2,000
Density [approx.]	1.01	0.97	0.95	0.95	0.91	1.11	0.99	1.11
Softening Point R&B [°C] [approx.]	112	75	116	114	110	80	80	n.a.
Application Temperature [°C] [approx.]	150-170	120-150	120-130	140-160	160-180	150-180	140-160	130-150
High Heat Resistance			○	○				●
High Water Resistance								●
High Cold Resistance			●	●				

● > Recommended || ○ > Suitable

Applications



1 Label Attachment



2 Carton Forming



3 Difficult Surfaces



4 Straw Attachment



5 Bookbinding

Products	HM 7119.0	HM 7346.0	HM 7505.0	HM 7506.0	HM 7581.0	HM 7611.0	HM 7612.0	HM PU 7950.0
1) Label Attachment		●						
2) Carton Forming	●		●	●	●			
3) Difficult Surfaces			○	○	●			
4) Straw Attachment	●		○	●				
5) Bookbinding								
Spine						●		●
Side							●	

● > Recommended || ○ > Suitable

Technical data provided in this brochure generally are approximate values, based on internal tests and many years of practical experience. The variety of materials used and different work conditions, which lie beyond our control, preclude any claims based on this data. We recommend performing sufficient tests and pilot runs that our technical service team gladly support.



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